WHITE PINE
WHOLESALE LLC

Labor Charges - 08/26/2022

Finishing charges		
Womans ring*	$	24.00
Womans two piece cast	$	30.00
Men's ring*	$	30.00
Mens two piece cast	$	34.00
Platinum ring*	$	70.00
Assemble peg head	$	10.00
Assemble trim	$	20.00
Rhodium	$	18.00
Pendant*	$	20.00
Rhodium	$	16.00
Earrings per pair*	$	34.00
Post Assembly per pair	$	12.00
Rhodium per pair	$	18.00
Tennis Bracelet*	$	60.00
Rhodium	$	40.00
Satin finish/Sandblast	$	20.00
REPAIRS		
Plat ring size	$	100.00
Gold Ring Size	$	60.00
Misc repairs	$40-$100	

Setting charges per stone		
Prong melee round (< .05 ct) (add $2 for split/shared prong)	$	2.40
Prong melee round (.06 -.09 ct) (add $2 for split/shared prong)	$	2.60
Prong melee round (.10 -.15 ct) (add $2 for split/shared prong)	$	3.00
Prong melee round (.16 -.20 ct) (add $2 for split/shared prong)	$	4.00
Prong melee round (1/4 to 1/3 ct) (add $2 for split/shared prong)	$	6.00
Prong melee round (3/8 to 1/2 ct) (add $2 for split/shared prong)	$	8.00
Prong melee fancy (<1/4 ct) (add $2 for split/shared prong)	$	6.00
Prong melee fancy (<1/3 ct) (add $2 for split/shared prong)	$	8.00
Prong melee fancy (<1/2 ct) (add $2 for split/shared prong)	$	10.00
Prong melee fancy (<3/4 ct) (add $2 for split/shared prong)	$	12.00
Center round (<.50 ct)	$	10.00
Center round (.50-1.00 ct)	$	20.00
Center round (1.00 -1.50 ct)	$	30.00
Center round bezel (<.50ct)		$24.00
Center round bezel (.50-1.00ct)		$30.00
center round bezel (1.00-1.50ct)		$40.00
Center fancy (<.50 ct)	$	20.00
Center fancy (.50 - 1.00 ct)	$	30.00
Center fancy (1.00 - 1.50 ct)	$	40.00
Channel round	$	7.00
Bezel round	$	11.00
Channel fancy	$	12.00

Engraving		
Stamp		$10
Name	$	20.00
Date	$	20.00
Name + Date	$	30.00
New Logo - 1 time charge to create	$	70.00
Logo stamp	$	30.00

Design charges	
CAD	$70-$100
3D PRINT (multiple parts have multiple print costs)	$50
RING CASTING GOLD (GOLD*120%+ $40 CASTING LABOR)	per weight
RING CASTING PLATINUM (PLATINUM*133%+ $80 CASTING LABOR)	per weight
GOLD WEIGHT IS BASED ON CASTED WEIGHT WHICH	
CAN BE 20% MORE THAN FINISHED WEIGHT	

***Complicated Pieces**

Complicated pieces can incur additional charges depending on the time that they take. A complicated ring with twisting or multiple strands that need cleaning from the raw casting can be 2 -4 times as much as a simple piece. These charges are incurred on a case by case basis.

Stone Breakage

Customer is responsible for stone breakage. A very small percentage of stones break during setting, it is infrequent, but it does occassionally happen, particularly with included (i1-) stones or princess cuts. It is recommended that customer take out insurance if sending in an expensive stone for setting.

Repairs

Working on pieces manufactured by others is difficult work. Sometimes, when we start to work on pieces more problems are uncovered. Porosity can open up, stones can fall out. We can not be responsible for problems that occur during the repair process and will charge according to the work that is done. We will communciate any issues as soon as we become aware of them. Finally, we can not be responsible for pieces that were not manufactured by us after repair. For example, if a stone falls out after we have repaired a chain or something unrelated, we can not be resoponsible.